

PRELIMINARY AMENDMENT
PCT/EP99/06960
USSN 09/812,568
Attorney Docket Q63642

59. The process system as set forth in claim 54, characterized in that said tool is provided with two markings (202, 202') and said image processing means (203) determines said angular orientation of said tool relative to said process site (4) on the basis of analyzing said ~~coordinates of both markings relative to said coordinates of said process sites (4).~~

IN THE ABSTRACT:

Please insert the required Abstract of the Disclosure found on the attached unnumbered sheet.

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A recognition device (20) recognizes the individual processing points (4, 4') on the workpiece (5) or determines a relative position between the processing tool (7) and the workpiece (5). This ensures that an operator carries out a predetermined number of processing operations without leaving out any processing points. The recognition device (20, 200) preferably comprises an image pick-up device, which is placed on or integrated in the tool (7) or an image pick-up device which picks up an image of the whole processing area (1) and evaluates it.